

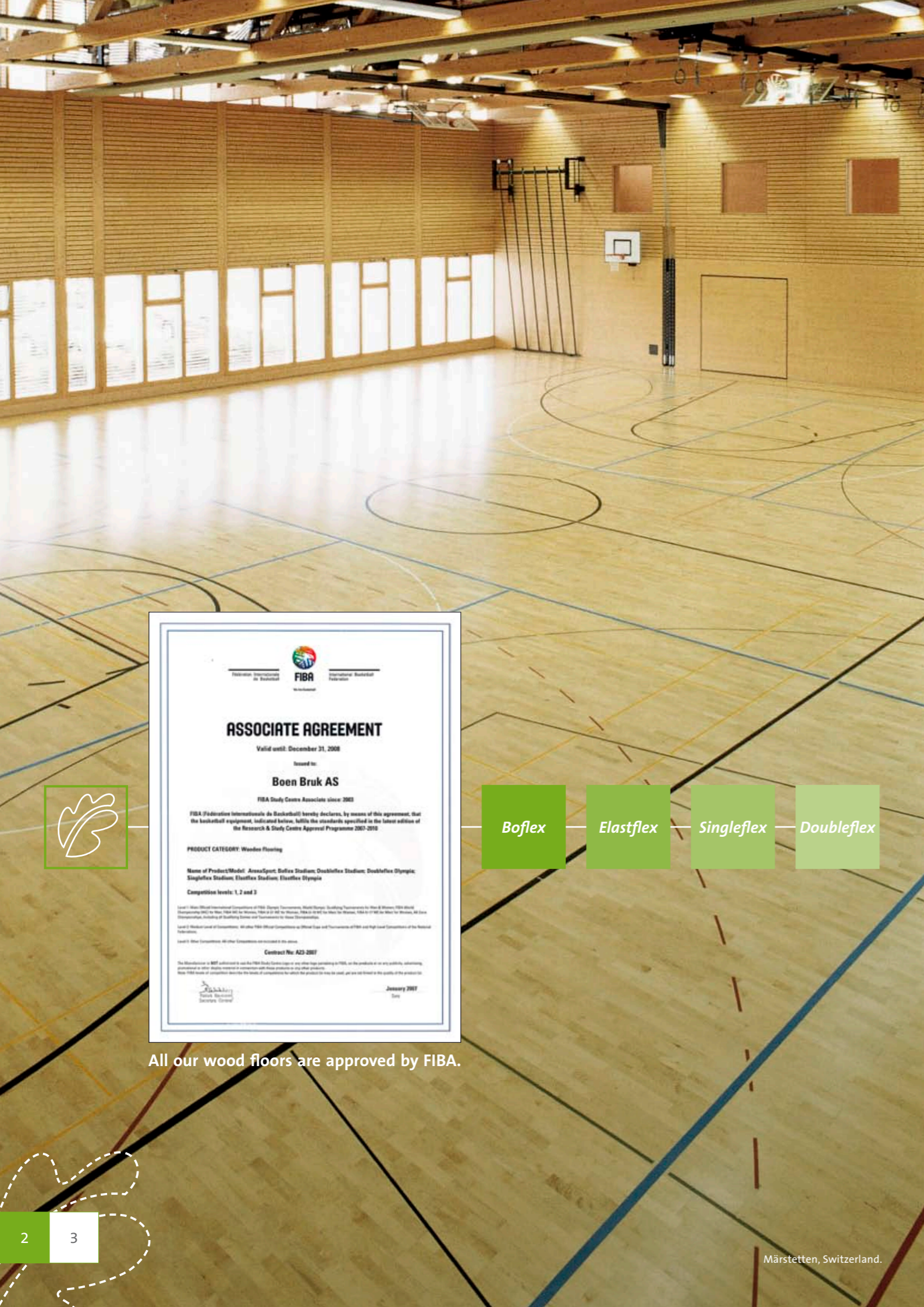


BOEN
SPORT



-part of the game!

BOEN SPORT FLOORING



BOEN SPORT HAVE WHAT YOU NEED

FOR ALL TYPES OF SPORTS

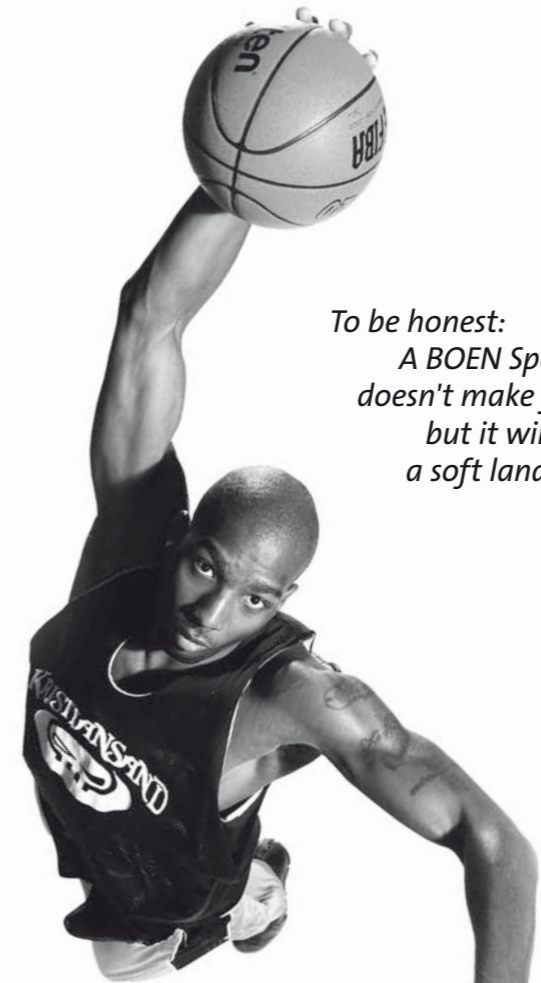
Natural development through games and sport gives a deep feeling of accomplishment. No matter what age or level of fitness – physical activity adds value to life.

Sports venues are found in differing sizes and standards, with a wide variety of equipment and facilities. There is one thing they have in common: They all have a floor!

The floor is the most important part of any sports facility – every activity is linked to the floor. This is why the choice of the floor is so important.

The question is whether there is a sports floor that suits all the various activities? BOEN Sport offers many different solutions for area-elastic sports floors. Some are perfect for aerobic and volleyball, others for basketball, handball, squash or tennis. Additional activities that may need to be considered include e.g. exhibitions, concerts and dancing.

Our Boflex construction welcomes them all.



*To be honest:
A BOEN Sport floor
doesn't make you fly,
but it will give you
a soft landing.*



- Boflex
- Elastflex
- Singleflex
- Doubleflex

All our wood floors are approved by FIBA.



PERFORMANCE


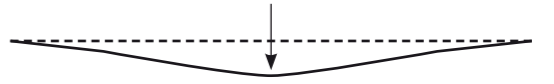




ENDURANCE

Willingness, patience and enthusiasm to train, are all important qualities for those who wish to succeed in the field of sport. BOEN Sport offers floors that give a solid basis for reaching the top. Similarly to the mental and physical strength of the athletes, the floor also has to be strong and durable. A BOEN Sport floor will convince you, even after prolonged hard wear.

BOEN Sport has specialized in area elastic sport floors because they are suitable for all kinds of indoor sports and multipurpose usage. Our target is to develop solutions that lead to the best performance in a variety of sports.

The **European Standard EN14904** specifies the requirements for surfaces of sports floors for multi-sports use. All BOEN sports floors meet the demands of the five test elements within EN14904.

SPORTS FLOOR CATEGORIES

- 
AREA ELASTIC SPORTS FLOOR
 Flexible floor with a wide area of deformation.
 
- 
POINT ELASTIC SPORTS FLOOR
 Flexible, soft floor where the deformation in the surface is very much connected to the area size of the load.
 
- 
COMBI ELASTIC SPORTS FLOOR
 These are area elastic floors with a point elastic surface. The deformation area is wide in the part of the load distribution layer. On the surface the deformation is very much connected to the area of the load.
 

| PERFORMANCE ACCORDING TO EN14904 | | SHOCK ABSORPTION ¹⁾ | | DEFORMATION ²⁾ | | FRICITION ³⁾ | BALL BOUNCE ⁴⁾ | ROLLING LOAD ⁵⁾ |
|----------------------------------|-----------|--------------------------------|--------------------------|------------------------------|----------------------------|-------------------------|---------------------------|----------------------------|
| | | Type 3: ≥ 40 % ≤ 55 % | Type 4: ≥ 55 % ≤ 75 % | Type 3: ≥ 1,8 mm ≤ 3,5 mm | Type 4: ≥ 2,3 mm ≤ 5 mm | 80-110% | ≥ 90% | Min. 1500N |
| Boflex | STADIUM | | 59% | | 2,5 mm | 85% | 96% | >1500N |
| | CHAMPION* | | 58% | | 2,8 mm | – | 94% | >1500N |
| Elastflex | OLYMPIA | | 58% | | 2,9 mm | 85% | 95% | >1500N |
| | STADIUM | | 59% | | 3,5 mm | 85% | 98% | >1500N |
| | CHAMPION* | | 59% | | 3,3 mm | – | 96% | >1500N |
| Singleflex | STADIUM | | 61% | | 2,6 mm | 85% | 98% | >1500N |
| | ATHLETIC* | | 62% | | 3,1 mm | – | 97% | >1500N |
| Doubleflex | OLYMPIA | | 58% | | 2,6 mm | 85% | 95% | >1500N |
| | STADIUM | | 59% | | 3,5 mm | 85% | 93% | >1500N |
| | CHAMPION* | | 65% | | 4,0 mm | – | 91% | >1500N |
| | ATHLETIC* | | 64% | | 3,4 mm | – | 92% | >1500N |

* These BOEN sport floors are tested according to DIN18032-2.

- 1) The ability of the sports floor to absorb pressure. EN 14904 divides into two groups of area-elastic floors. All BOEN Sport floors meet the higher level of demands.
- 2) A given test-load is dropped from a given height. The vertical deformation shall not exceed 3,5 mm for Type 3 floors and 5 mm for Type 4 area-elastic sports floors.
- 3) Adapted friction shall provide the athlete from uncontrolled sliding. This requirement is a compromise adjusted to several sports. Low friction co-efficiency = slippery floor.
NBI Test carried out with Bona Sportive Finish.
- 4) Ball bounce indicates how high a basketball rebounds on an area-elastic floor when dropped from a given height (concrete=100%).
- 5) Resistance to rolling loads (e.g. heavy transporters, portable goals, mobile grandstands, etc.) shall be minimum 1500 N.



Best solutions for best performance - no matter what age or level of sports.

Photo: BonaKemi

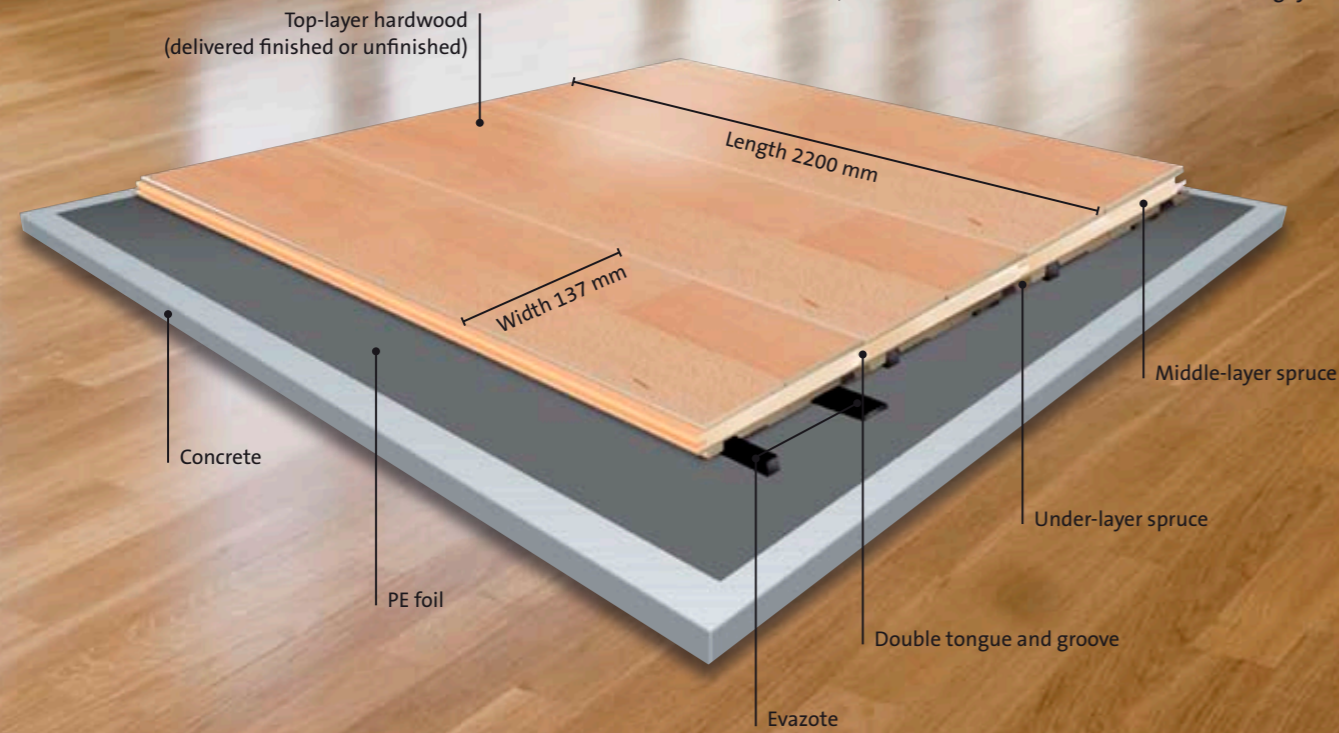
“A good sporting performance is even better with good support”
Dietmar Møgenburg, Sports club AGGUA (Germany)

THE ULTIMATE SPORTS FLOOR

Boflex

AREA-ELASTIC SPORTS FLOOR

USAGE Sports and multipurpose centres.
Suitable for installation over under floor heating systems.



STADIUM
(3,6 mm hardwood top-layer)
€€

CHAMPION
(Birch Plywood, BFU 100)
€€

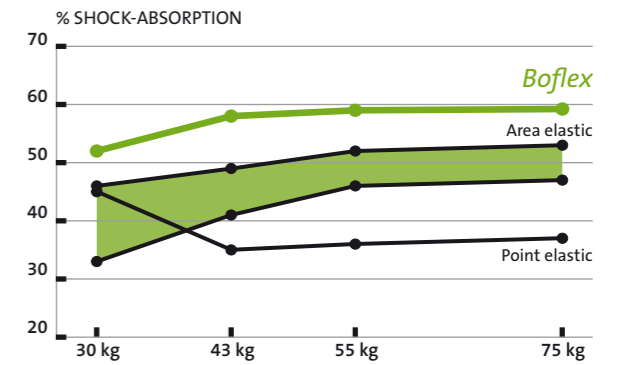
BOFLEX OUR BESTSELLER

An area-elastic floor for sports and multipurpose usage. Boflex Stadium is our most popular hardwood floor. Why? Because of its comfort, flexibility and performance! Boflex Champion is a sub-construction in plywood where a variety of synthetic surfaces can be laid on the surface, such as PVC, Linoleum, Polyurethane and other.

Boflex Sport Flooring is tested by SINTEF (formerly The Norwegian Building Research Institute) and is patented in several countries. The tests show



that Boflex surpasses all its rivals when it comes to shock-absorption. The built-in shock-absorption is equally suitable for children's games and activities as it is for tackling the weight of heavy grandstands.



The majority of experts state that indoor sports flooring properties should be tested for shock-absorption using a person weighing approximately 75 kg. While in the process of developing the Boflex Sports Floor, it was always our top priority that Boflex should work well for all user groups, including children.

| PERFORMANCE ACCORDING TO EN14904 | SHOCK ABSORPTION | DEFORMATION | FRICTION | BALL BOUNCE | ROLLING LOAD |
|----------------------------------|--------------------|-----------------------|------------|-------------|------------------|
| Boflex | | | | | |
| STADIUM | Type 4: 59% | Type 4: 2,5 mm | 85% | 96% | >1500N |
| CHAMPION* | Type 4: 58% | Type 4: 2,8 mm | - | 94% | >1500N |

* Tested according to DIN18032-2.



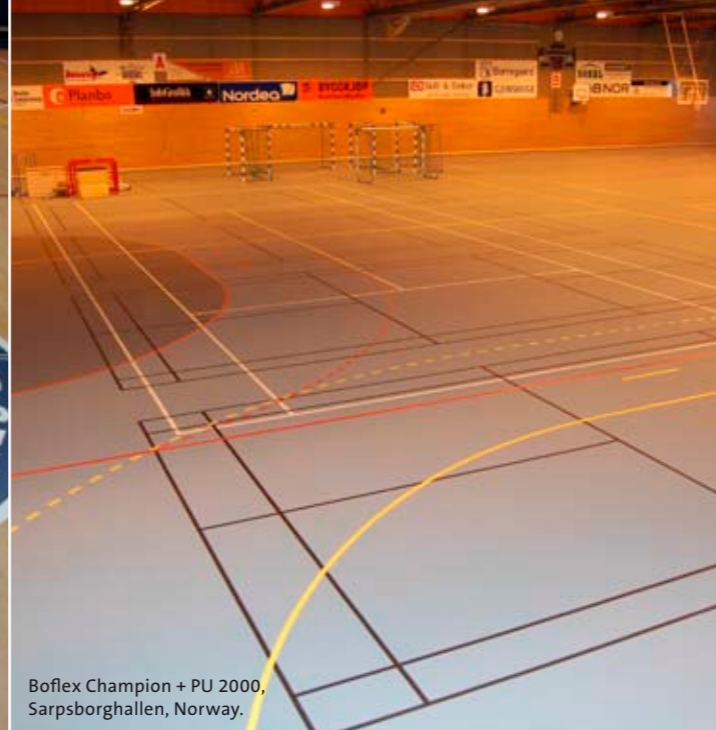
"When it is a matter of flexibility, nothing beats Boflex"
Manager Fitzbach Sport Center (Switzerland)



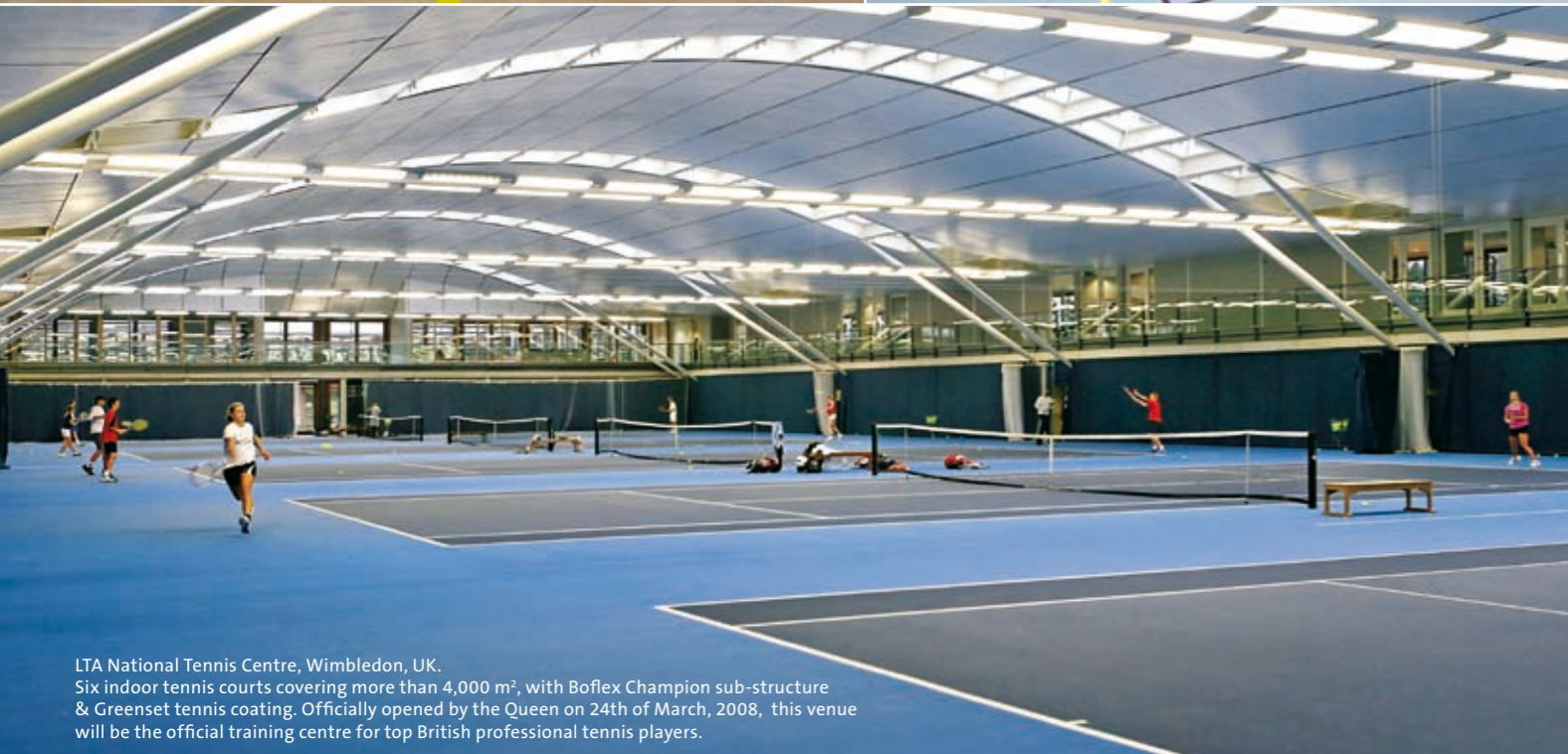


Boflex

Boflex Champion with Taraflex Evolution, Taraflex Sport M+ top-layer. Thomas Jefferson University, Philadelphia, USA.



Boflex Champion + PU 2000, Sarpsborghallen, Norway.



LTA National Tennis Centre, Wimbledon, UK. Six indoor tennis courts covering more than 4,000 m², with Boflex Champion sub-structure & Greenset tennis coating. Officially opened by the Queen on 24th of March, 2008, this venue will be the official training centre for top British professional tennis players.



Boflex Champion + 4 mm sportslinodur. Gigantium, Ålborg, Denmark. Largest sports centre in Europe with 6167 m².

THE ULTIMATE SPORTS FLOOR

TIME IS MONEY

PROGRESSIVE SHOCK ABSORPTION

The patented Boflex system has a built-in shock absorption material and the construction can withstand an almost unlimited load.

Evazote 50 (etylen-vinyl-acetat) is a cross-linked, closed cell system (layers not laid parallel). Evazote 50 is manufactured without the use of environmentally hazardous gases. Due to the special construction the material can never be compressed more than 50% which means a Boflex floor can never be overloaded.

EASY, FAST AND SECURE INSTALLATION

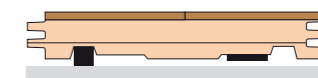
Boflex can be installed directly on top of the existing floor or sub-floor. The sub-floor must be stable, self-supporting and level. The maximum permitted deviation is 2 mm per 2 metre radius. BOEN Sport has developed special installation equipment that ensures the correct application of adhesive and effective installation of the floor. Experience shows that a sports complex of approximately 1000 m² can be installed in 4-5 days by 3 people.

RENOVATION

Due to its extremely low building height it is well suited for renovation purposes. The Boflex system works very well when installed on old sports flooring, whether it be point or surface elastic.

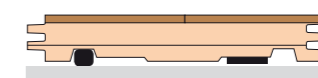
LOADING CAPACITY

NON-LOADED



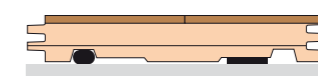
The parquet rests on each alternate Evazote strip.

LIGHT LOAD



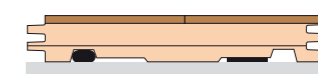
The parquet rests on each alternate Evazote strip.

MEDIUM LOAD



Whether all or alternate Evazote strips are under restraint is dependant on the type of sport.

HEAVY LOAD



The floor can withstand several tons of pressure without any damage being done. Even heavy vehicles can drive in and out without any detriment to the floor.

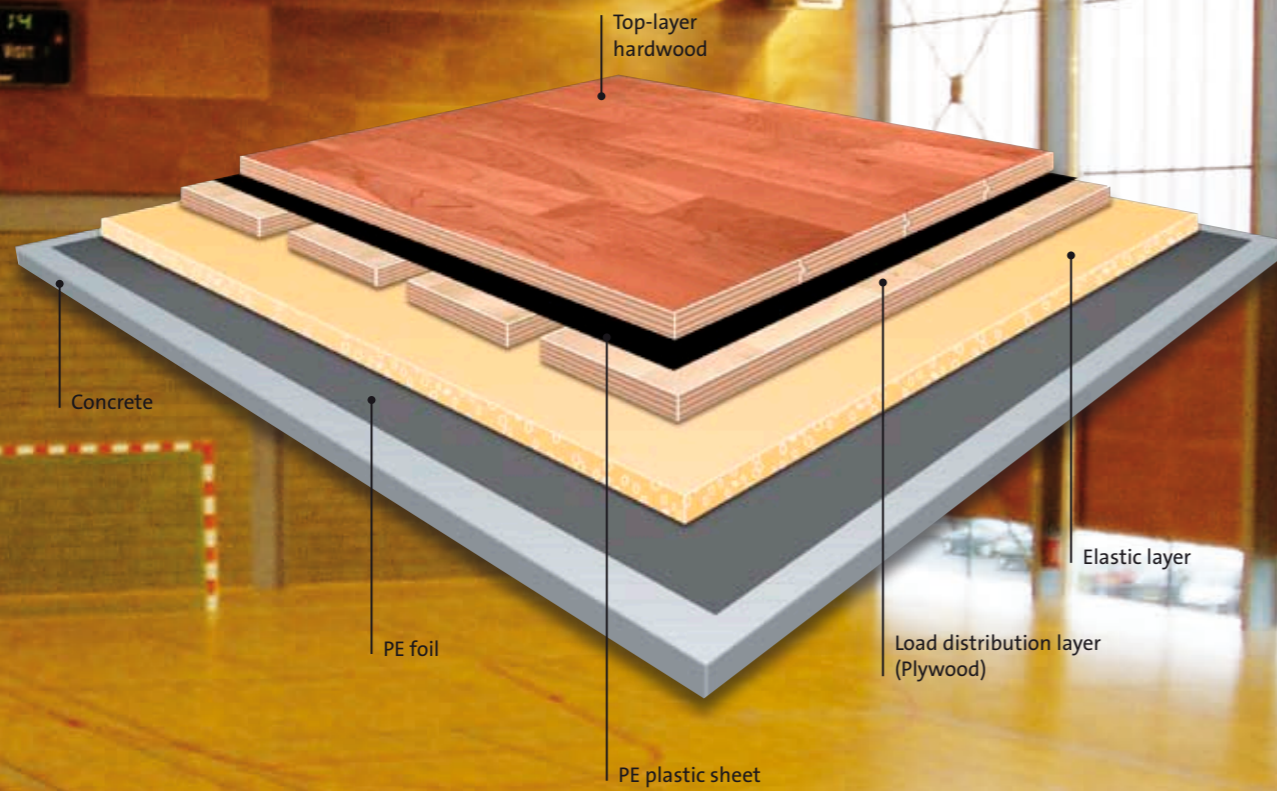
“Boflex leads to more effective training and prevents injury”
Physiotherapist Ole Petter Ramfjord (Norway)



Elastflex

AREA-ELASTIC SPORTS FLOOR

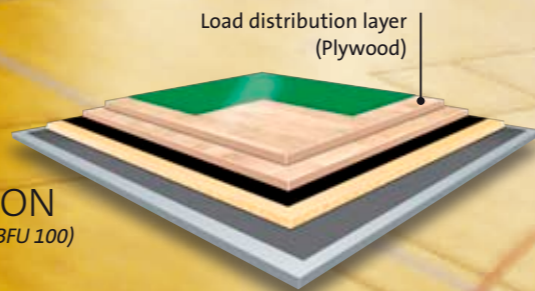
USAGE | Sports and multipurpose centres.



OLYMPIA
(6,0 mm hardwood top-layer)
CE

STADIUM
(3,6 mm hardwood top-layer)
CE

CHAMPION
(Birch Plywood, BFU 100)
CE



ELASTFLEX

An area elastic sports floor made up of an elastic layer and load distribution layer of plywood. On top you can choose between a 15 mm or 21 mm parquet. When using plywood sheets on top of the elastic layer all kinds of synthetic surfaces such as PVC, Linoleum and Polyurethane can be used.

| INSTALLATION FROM THE TOP EDGE OF RAW CONCRETE | Elastflex OLYMPIA | Elastflex STADIUM | Elastflex CHAMPION |
|--|-----------------------------------|-------------------------------------|---------------------------------|
| ELASTIC LAYER | 15 mm | 15 mm | 15 mm |
| LOAD DISTRIBUTION LAYER | 9 mm | 9 mm | 18 mm |
| PE PLASTIC SHEET | 0,05 mm | 0,05 mm | 0,05 mm |
| TOP-LAYER | Hardwood BOEN Sport parquet 21 mm | Hardwood BOEN Sport parquet 15,6 mm | Suitable for all elastic layers |
| CONSTRUCTION HEIGHT | 45 mm | 39,6 mm | 33 mm (excluding top-layer) |

A FLOOR THAT FITS ALL

| PERFORMANCE ACCORDING TO EN14904 | SHOCK ABSORPTION | DEFORMATION | FRICTION | BALL BOUNCE | ROLLING LOAD |
|----------------------------------|--------------------|-----------------------|------------|-------------|------------------|
| Elastflex | | | | | |
| OLYMPIA | Type 4: 58% | Type 4: 2,9 mm | 85% | 95% | >1500N |
| STADIUM | Type 4: 59% | Type 4: 3,5 mm | 85% | 98% | >1500N |
| CHAMPION* | Type 4: 59% | Type 4: 3,3 mm | — | 96% | >1500N |

* Tested according to DIN18032-2.

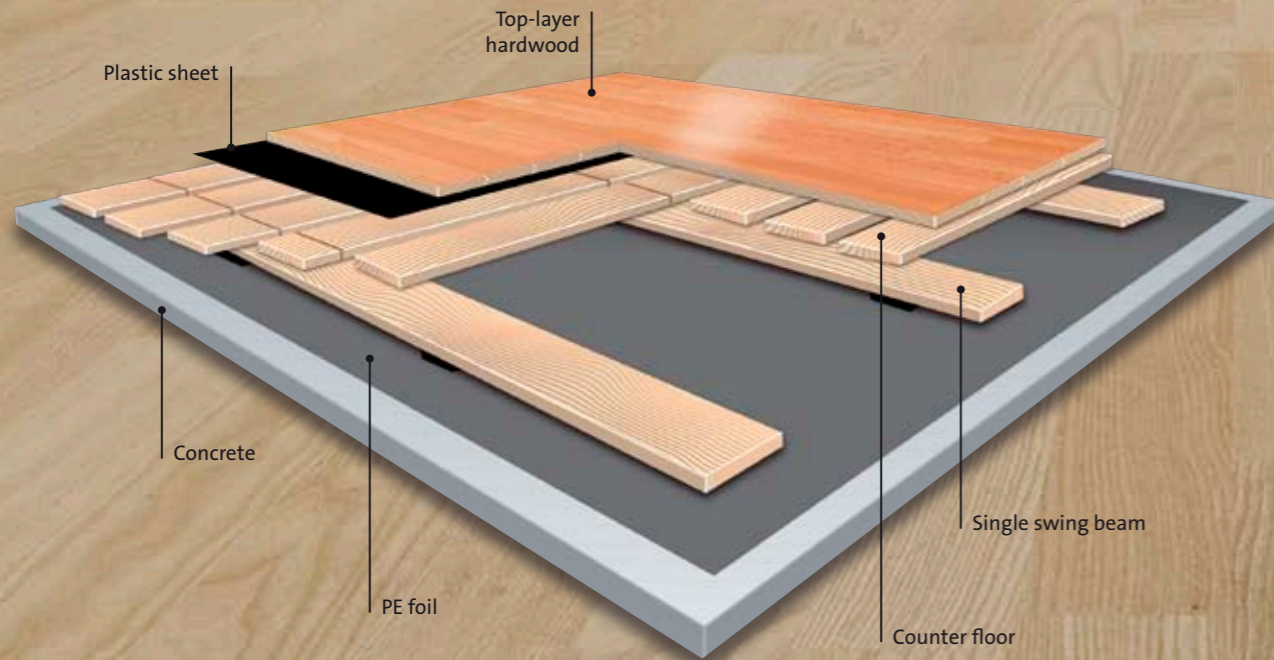


Most important when installing an Elastflex system:
A stable, level and secure sub-floor!

Singleflex

AREA-ELASTIC SINGLE-SPRUNG FLOOR

USAGE Sports and multipurpose centres.
Suitable for installation over under floor heating systems.



Plastic sheet

Top-layer
hardwood

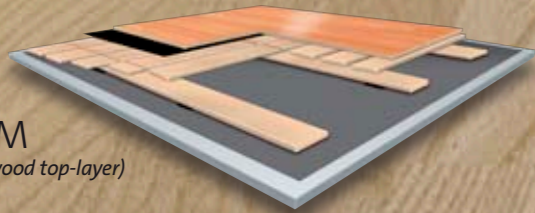
Concrete

PE foil

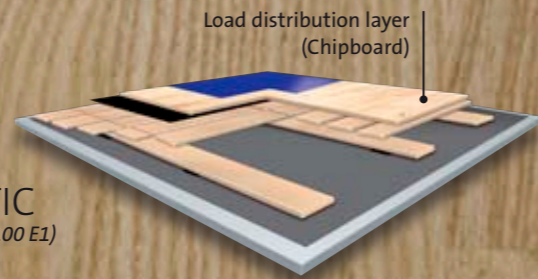
Single swing beam

Counter floor

STADIUM
(3,6 mm hardwood top-layer)
CE



ATHLETIC
(Chipboard, V100 E1)
CE



Load distribution layer
(Chipboard)

Spent fitness center, Larvik, Norway.

UNIQUE SQUASH SURFACE

SINGLEFLEX

An area elastic sports floor built up with a single beam and counter floor.

BOEN Sport has developed a special Squash parquet of Ash that is used on top of Singleflex. The rough surface with BOEN top-finish optimizes friction in the squash court.

| PERFORMANCE ACCORDING TO EN14904 | SHOCK ABSORPTION | DEFORMATION | FRICTION | BALL BOUNCE | ROLLING LOAD |
|----------------------------------|--------------------|-----------------------|------------|-------------|------------------|
| Singleflex | | | | | |
| STADIUM | Type 4: 61% | Type 4: 2,6 mm | 85% | 98% | >1500N |
| ATHLETIC* | Type 4: 62% | Type 4: 3,1 mm | — | 97% | >1500N |

* Tested according to DIN18032-2.

| INSTALLATION FROM THE TOP EDGE OF RAW CONCRETE | Singleflex STADIUM | Singleflex ATHLETIC |
|--|--|--|
| SINGLE SWING BEAM | 26 mm | 36 mm |
| COUNTER FLOOR | 16 mm | 16 mm |
| PE PLASTIC SHEET | 0,05 mm | 0,05 mm |
| LOAD DISTRIBUTION LAYER | — | 16 mm |
| TOP-LAYER | Hardwood BOEN Sport parquet 15,6 mm | Suitable for all elastic layers |
| CONSTRUCTION HEIGHT | 57,6 mm | 68 mm (excluding top-layer) |

Special rough surface for optimal friction:
sanded with graining 60,
1 coat of primer,
2 coats of top-finish.

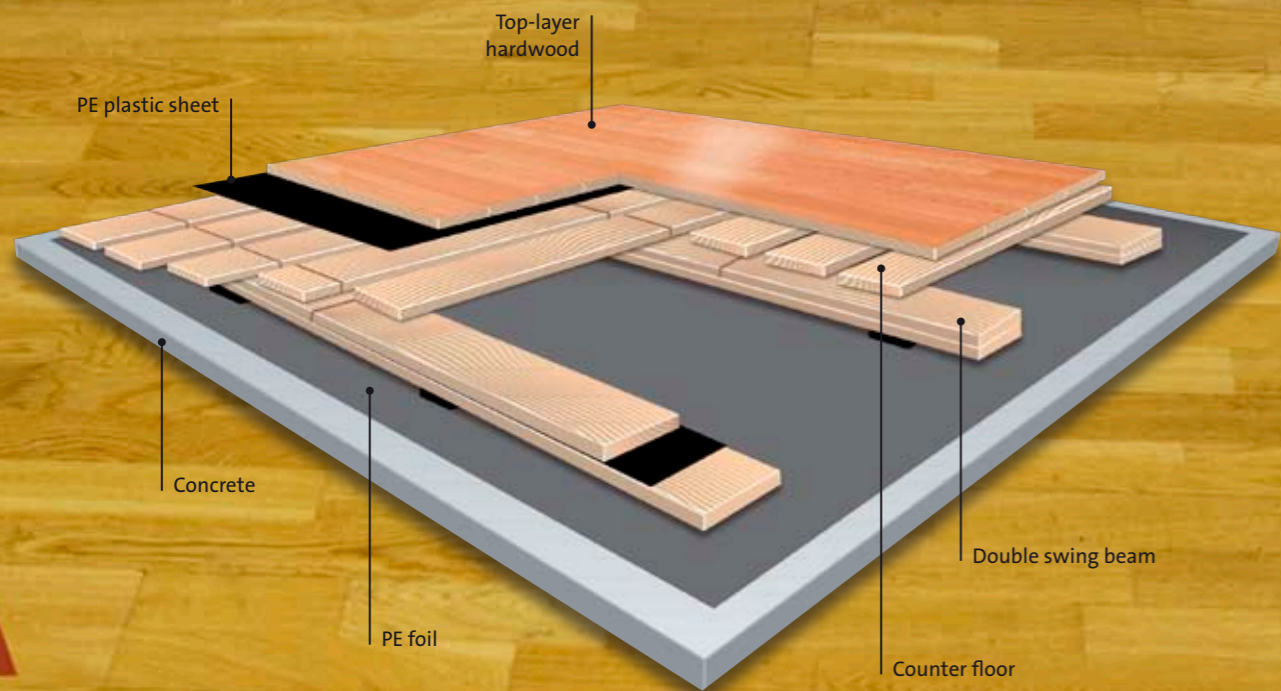


BOEN Singleflex sports floor is the preferred choice of ASB Group, Systembau Horst Babinsky GmbH, Germany who supplies the most important squash courts all around the world.

Doubleflex

AREA-ELASTIC DOUBLE-SPRUNG FLOOR

USAGE Sports and multipurpose centres.
Suitable for installation over under floor heating systems.



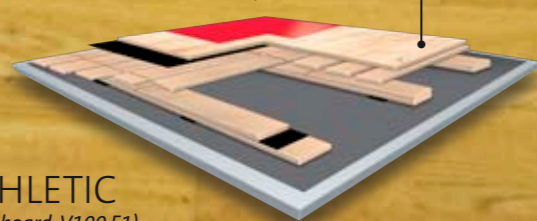
OLYMPIA
(6,0 mm hardwood top-layer)
CE

STADIUM
(3,6 mm hardwood top-layer)
CE

CHAMPION
(Birch Plywood, BFU 100)
CE

ATHLETIC
(Chipboard, V100 E1)
CE

Load distribution layer
(Plywood: Champion)
(Chipboard: Athletic)



WHEN BUILDING HEIGHT MATTERS

DOUBLEFLEX

An area elastic sports floor built up with a double swing beam and counter floor. For the top-layer you can choose between a 15 mm or 21 mm parquet. When using plywood or chipboard on top of the counter floor all kinds of synthetic surfaces such as PVC, Linoleum and Polyurethane can be used.

| PERFORMANCE ACCORDING TO EN14904 | SHOCK ABSORPTION | DEFORMATION | FRICTION | BALL BOUNCE | ROLLING LOAD |
|----------------------------------|--------------------|-----------------------|------------|-------------|------------------|
| <i>Doubleflex</i> | | | | | |
| OLYMPIA | Type 4: 58% | Type 4: 2,6 mm | 85% | 95% | >1500N |
| STADIUM | Type 4: 59% | Type 4: 3,5 mm | 85% | 93% | >1500N |
| CHAMPION* | Type 4: 65% | Type 4: 4,0 mm | – | 91% | >1500N |
| ATHLETIC* | Type 4: 64% | Type 4: 3,4 mm | – | 92% | >1500N |

* Tested according to DIN18032-2.

| INSTALLATION FROM THE TOP EDGE OF RAW CONCRETE | Doubleflex OLYMPIA | Doubleflex STADIUM | Doubleflex ATHLETIC | Doubleflex CHAMPION |
|--|--|--|------------------------------------|--|
| DOUBLE SWING BEAM | 46 mm | 46 mm | 46 mm | 46 mm |
| COUNTER FLOOR | 16 mm | 16 mm | 16 mm | 16 mm |
| PE PLASTIC SHEET | 0,05 mm | 0,05 mm | 0,05 mm | 0,05 mm |
| LOAD DISTRIBUTION LAYER | – | – | 16 mm | 12 mm |
| TOP-LAYER | Hardwood BOEN Sport parquet 21 mm | Hardwood BOEN Sport parquet 15,6 mm | Suitable for all layers | Suitable for all elastic layers |
| CONSTRUCTION HEIGHT | 83 mm | 77,6 mm | 78 mm (excluding top-layer) | 74 mm (excluding top-layer) |



“Good shock-absorption has reduced the number of acute injuries on our own handball court. We have no hesitation in giving Doubleflex Stadium our highest recommendation”.

*Ole Gustav Gjekstad,
Trainer for Larvik Handball Club
Former Handball National Team Member.*

THE RIGHT FLOOR SYSTEM

PROVEN QUALITY WORLDWIDE FOR DECADES

Which sports floor system suits your specific requirements best does not only depend on the type of sport, but very much on the site conditions and the usage of the site. The experienced team of technical advisors will help you through the whole process – from assessing the current condition of your floor, optimizing project planning, qualified installation, to advising in all aspects of cleaning and maintenance.

BENEFIT FROM OUR EXPERIENCE

Boflex, our best selling sports floor has been on the market since the 1990's and has been a big success. Approximately 2 mill. m² of BOEN Sport flooring have been installed all around the world. Our engagement has put us in a leading position especially when it comes to technical solutions.

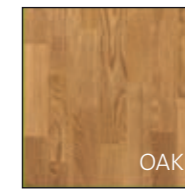
PLEASANT ATMOSPHERE



ASH



MAPLE



OAK



JATOBA



BEECH

Other wood types available on request. Our distributors and sales partners offer various solutions regarding synthetic surfaces.



BOEN Sport offers a wide range of accessories such as covers, skirtings, reducers, etc.

Line marking.

TIP:
Remember planning for apparatus fittings, covers, line markings, etc. before installation.

TOPICS TO CONSIDER WHEN CHOOSING YOUR FLOORING SYSTEM:

USAGE

- Basketball
- Handball
- Volleyball
- Soccer
- Hockey
- Fitness
- Squash
- Tennis
- Exhibitions, concerts
- Mobile grandstands
- Multipurpose

SITE CONDITIONS

- New building or renovation
- Current surface
- Current sub-floor
- Evenness sub-floor
- Permissible floor thickness

FLOORING SYSTEM

- Area elastic flooring
- Point elastic flooring
- Combi elastic flooring

TOP-LAYER APPEARANCE

- hardwood
- synthetic

INSTALLATION

- Installation time
- Qualified support

CARE & MAINTENANCE

- Easy to maintain
- Lifetime/durability
- Intensity of usage

SURFACE FINISH

- Depending on the type of sport

PERFORMANCE

- Requirements of EN14905 and other standards

Boflex Maple Canadian, Multipurpose centre with sunken pit for jumping, Haderslev, Denmark. Two centres of 2450 m² and 1060 m².



**MORE THAN 30 YEARS
OF INTENSE USE**
The first BOEN Sports floor
(solid wood) was installed
at Odderneshallen,
Kristiansand, Norway.
In daily use from 07:00-22:00
Opened: 1960
Wood: Belinga, Yang from 1977

EASY TO MAINTAIN

Your new BOEN sports floor will continue to give excellent training conditions for many generations to come. BOENs' many years of experience and research has resulted in, easy to use, specially adapted and effective maintenance products.

If the floor is well taken care of, it will remain beautiful for decades!

If you want your floor to stay looking as good as the day you bought it, we recommend starting a regular system of maintenance from day one. The amount of maintenance your floor requires will depend on how you use and treat it.

MADE TO BE USED

BASIC CLEANING

Basic cleaning is carried out by using a floor-care machine with a very low water consumption. After basic cleaning the apparatus frame covers must be opened to allow any excess water which may have seeped in, to evaporate.

ROUTINE CLEANING

After every day of use, the sports floor must be cleaned by damp mopping. This is necessary for reasons of hygiene, to remove dust, hair, light dirt, sweat etc. from the surface. Intermediate care should be carried out once or twice a week, depending on the usage of the hall.

NB! Take care not to over-wet the floor.

BONA SPORTIVE SYSTEM

BOEN Sport recommends Bona Sportive products. BonaKemi provides a complete programme of products for installation, maintenance and renovation of wooden sports floors.



*"Parquet is easily maintained
– a pleasure to work on."*

Hall-inspector Karsten Pedersen
(Denmark)



The BOEN factory in 1895, Tveit, Norway.

WE HAVE BEEN HERE FOR YEARS

KNOWLEDGE

For nearly 50 years BOEN has produced hardwood sport floors. In the beginning we manufactured the traditional construction with a solid wood floor. BOEN has played a leading roll in the research and development work on new construction methods of sports floors.

ENVIRONMENT

We know that as a manufacturer of timber products we have an important heritage to manage. That is why we promote an open and ongoing dialogue with environmental authorities and organizations. BOEN's clear ambition is to terminate manufacture from timber of endangered wood species by developing innovative technology.

The raw materials we use come from forest areas which are properly managed with a high degree of regeneration. The goal is to ensure that all of our raw materials are certified in accordance with internationally recognized certification schemes.

NATURAL PRODUCT

The main components of the BOEN Sport product range come from renewable timber. The glue, lacquer and oil we use do not produce any hazardous gases or other bi-products. While the product lasts for a life time, it can be maintained in a way that the wood's natural appearance and qualities are preserved.

Additionally, it is possible to prolong the life span by sanding down and re-lacquering when necessary.

INTERNATIONAL SUCCESS

BOEN has grown to become one of the leading producers and suppliers of sports floors in the world, strongly focused on solutions using a natural wooden parquet surface layer. Also other alternatives, e.g. linoleum, PVC and rubber can be found in the wide range of BOEN Sport.

The high quality parquet for BOEN Sport is made in Kristiansand, Norway, and Mölln, Germany.

In addition to BOEN Sport's strong position in Europe, we are also gaining more and more of the markets in the US, the Far East, Middle East, Australia and New Zealand.

PROFESSIONAL AND FRIENDLY

You, as customer are very important for BOEN Sport. We would very much like to help you with any questions you may have both before and after your requisition of one of our sports floors.

Maybe you need help with measuring-up and track marking? Just ask – we are here just for you.



More information:
www.boensport.com



SOME REFERENCES

| INSTALLATION YEAR 2006 - 2008 NAME OF THE PROJECT | LOCATION | PRODUCT | TYPE OF CENTRE | M ² |
|--|----------|---------|----------------|----------------|
|--|----------|---------|----------------|----------------|

| BELGIUM | | | | |
|---------------------|-----------|---------------------------------------|--------------|-------|
| Sporthall Antwerpen | Antwerpen | Boflex Champion + PU top-layer | Multipurpose | 1 600 |
| Sporthall Lebbeke | Lebbeke | Boflex Stadium mix Merbau - Can.Maple | Handball | 1 600 |

| CANADA | | | | |
|-------------|---------------|--------------|--------------|-------|
| Paul Benoit | Vancouver, B. | Boflex Maple | Multipurpose | 1 400 |

| DENMARK | | | | |
|--------------------------|---------|-------------------|--------------|-----|
| Midtsjællands Efterskole | Hvalsø | Ash Scandic | Multipurpose | 657 |
| Fitness Center | Aalborg | Boflex Oak Finale | Fitness | 195 |
| Jyderup Fritidscenter | Jyderup | Boflex Champion | Multipurpose | 570 |

| FINLAND | | | | |
|--|-------------|--------------------|--------------|-------|
| Salon keskuslukio, (Upper secondary school of sports) | Salo | Boflex Ash Special | Multipurpose | 1 100 |
| Metro-Auto Areena | Tampere | Boflex Ash Scandic | Multipurpose | 469 |
| Independence of the Seas | Cruise Ship | Boflex Oak Club | Aerobic | 156 |
| Diakonissalaitos, (Hospital) | Oulu | Boflex Oak Premier | Gym | 126 |
| Elixia Onkiniemenkatu | Tampere | Boflex Ash Scandic | Aerobic | 424 |

| FRANCE | | | | |
|---------------------------------------|--------------------|-------------------------|--------------------|-------|
| Gymnase Municipal | Hauteville Lompnes | Doubleflex Olympia Ash | Multipurpose | 818 |
| Gymnase St Claude | Besançon | Elastflex Stadium Beech | Multipurpose | 1 050 |
| Salle de sport J. Rosazza | Andernos Les Bains | Elastflex Olympia Oak | Multipurpose | 1 107 |
| UFR Staps Staps Université Paris XIII | Bobigny | Elastflex Stadium Oak | Sports and fitness | 1 377 |
| Gymnase | Bègles | Boflex Champion | Multipurpose | 1 114 |

| GERMANY | | | | |
|-------------------------------|---------|--------------------------|---------|-------|
| Sporthalle Altes Armeegelände | Zittau | Boflex Stadium Oak | Sports | 1 100 |
| Business Tower | Limburg | Singleflex Stadium Oak | Fitness | 170 |
| WOF World of Fitness | Viersen | Doubleflex Stadium Beech | Aerobic | 180 |
| Holmes Place | Lübeck | Boflex Olympia Oak | Aerobic | 1 550 |
| Grundschule Wacken | Wacken | Boflex Stadium Oak | Sports | 1 100 |

| ASIA, HONG KONG | | | | |
|---------------------------|-----------|-----------------------------|--------------|-----|
| Bank of East Asia | Hong Kong | Boflex Maple | Multipurpose | 170 |
| Hotel Grand Lisboa | Macau | Singleflex Oak Tuscan | Multipurpose | 390 |
| California fitness Centre | Bangkok | Boflex Maple | Aerobic | 300 |
| Craigengower Cricket Club | Hong Kong | Boflex Beech and Boflex Oak | Multipurpose | 520 |
| University of Hong Kong | Hong Kong | Boflex Maple | Dance | 180 |

| ICELAND | | | | |
|-------------|-----------|----------------|--------------|-----|
| Tofta Skole | Færøylene | Beech Bellevue | Multipurpose | 465 |

| ITALY | | | | |
|---------------------|-----------------------|------------------|--------------|-------|
| Gymnasium | Vittorio Veneto | Boflex Beech | Multipurpose | 750 |
| Palasport | Monteriggioni (Siena) | Doubleflex Beech | Multipurpose | 1 420 |
| Private Gymnasium | Rome | Boflex Oak | Multipurpose | 830 |
| Palasport | Gela | Singleflex Beech | Fitness | 1 250 |
| Palestra Gravitelli | Messina | Doubleflex Oak | Fitness | 620 |

| NEDERLAND | | | | |
|--|------------|-------------------------------|------------|-------|
| Sporthall en evenementenhal Den Helder | Den Helder | Singleflex + Taraflex Sport M | Basketball | 1 060 |

| NORWAY | | | | |
|------------------------|-----------|-----------------------------------|--------------|-------|
| Sarpsborghallen | Sarpsborg | Boflex Champion + PU 2000 | Multipurpose | 3 200 |
| Idrettshallen Nye Loen | Nærbø | Boflex Oak | Multipurpose | 1 350 |
| Studentsamskipnaden | Stavanger | Boflex Oak | Multipurpose | 1 651 |
| S.A.T.S Langenes | Tromsø | Boflex Oak | Aerobic | 154 |
| Langevåg Bygdatur | Bømlo | Boflex Stadium with Ash top-layer | Multipurpose | 1 100 |

| RUSSIA | | | | |
|---------------------|----------------|------------|------------|-----|
| Dynamo Sport center | St. Petersburg | Boflex Oak | Basketball | 860 |

| INSTALLATION YEAR 2006 - 2008 NAME OF THE PROJECT | LOCATION | PRODUCT | TYPE OF CENTRE | M ² |
|--|----------|---------|----------------|----------------|
|--|----------|---------|----------------|----------------|

| SWITZERLAND | | | | |
|---------------------------|-----------|--------------------------|-------------------------------|-------|
| Paraplegiker Zentrum | Nottwil | Doubleflex Stadium Beech | Sports (2 built-in stages) | 1 346 |
| Freizeitanlage Vial | Domat-Ems | Boflex Champion | Multipurpose | 1 200 |
| Rekrutierungszentrum Rüti | Zürich | Boflex Champion | Multipurpose | 1 773 |
| Tanzhaus Zürich | Zürich | Singleflex | Dance | 400 |

| UK | | | | |
|--------------------------------------|-------------------|---|----------------------------------|-------|
| LTA- National Tennis Centre | Wimbledon, London | Boflex Champion + Greenset tennis coating | Tennis | 4 000 |
| Mansergh scout hall | London | Boflex Maple and BOEN Strongline | Multipurpose | 450 |
| National Sports Centre Bishams Abbey | Buckinghamshire | Boflex Beech | Multipurpose | 600 |
| City Academy Willesden | London | Boflex Oak | Sports, theatre, dance studio | 1 300 |

| USA | | | | |
|-------------------------|--------------------|-------------------|--------------|-------|
| Powerhouse Gym | Covington, GA | Boflex Ash | Aerobic | 200 |
| Paul Woody | 6358 SE 26th, IA | Boflex Oak | Aerobic | 200 |
| Gold's/Virginia Beach | Virginia Beach, VT | Boflex Ash | Aerobic | 210 |
| S&C Karman Development | Edgerton, WI | Boflex Can. Maple | Multipurpose | 1 500 |
| St. Francis High School | Los Angeles, CA | Boflex Can. Maple | Multipurpose | 850 |



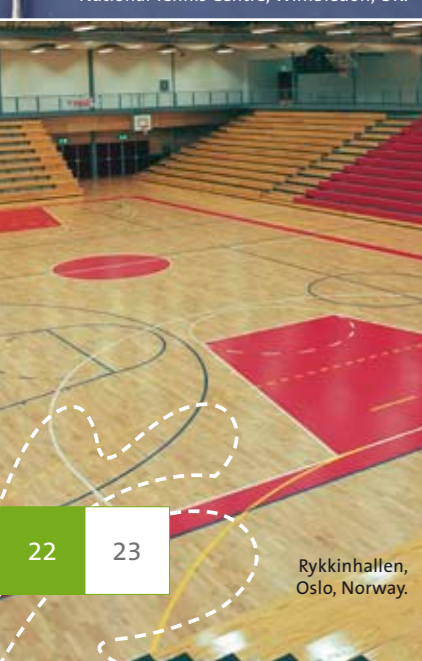
Sporthall Den Helder,
The Netherlands.



HKIEd Jockey Club Primary School,
Hong Kong.



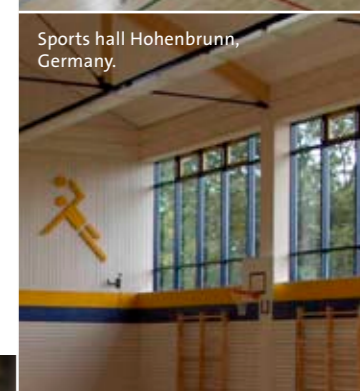
National Tennis Centre, Wimbledon, UK.



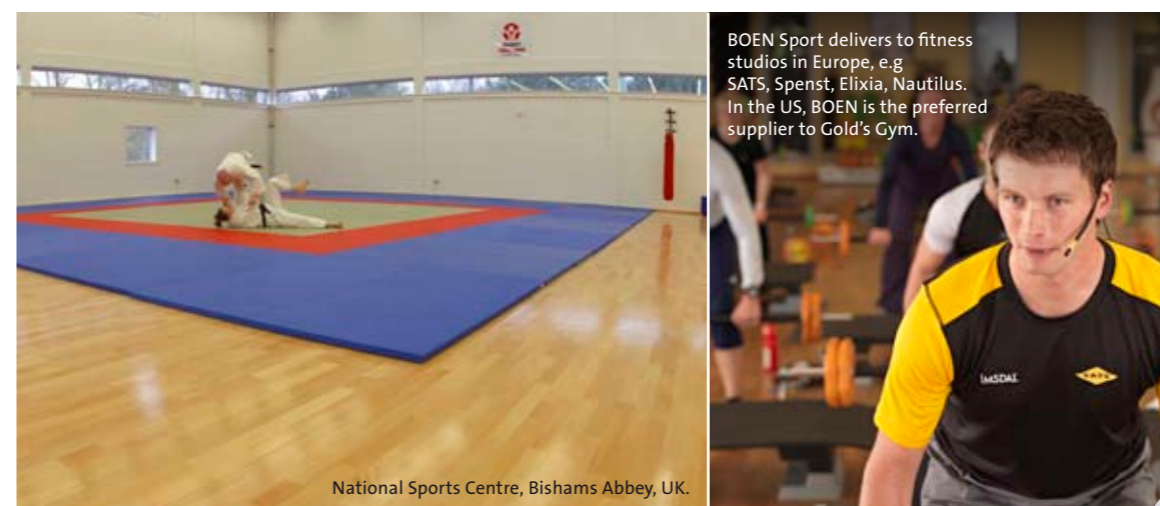
Rykinhallen,
Oslo, Norway.



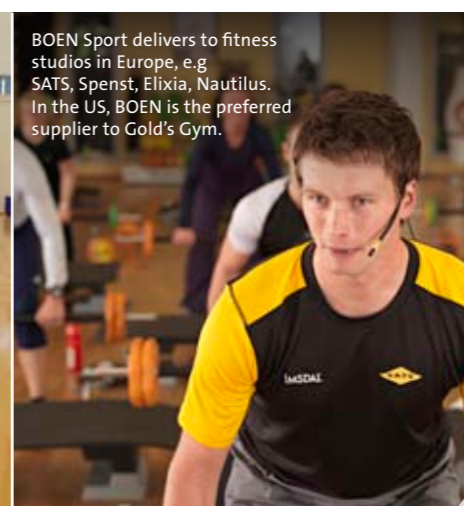
Flekkerøyhallen, Norway.



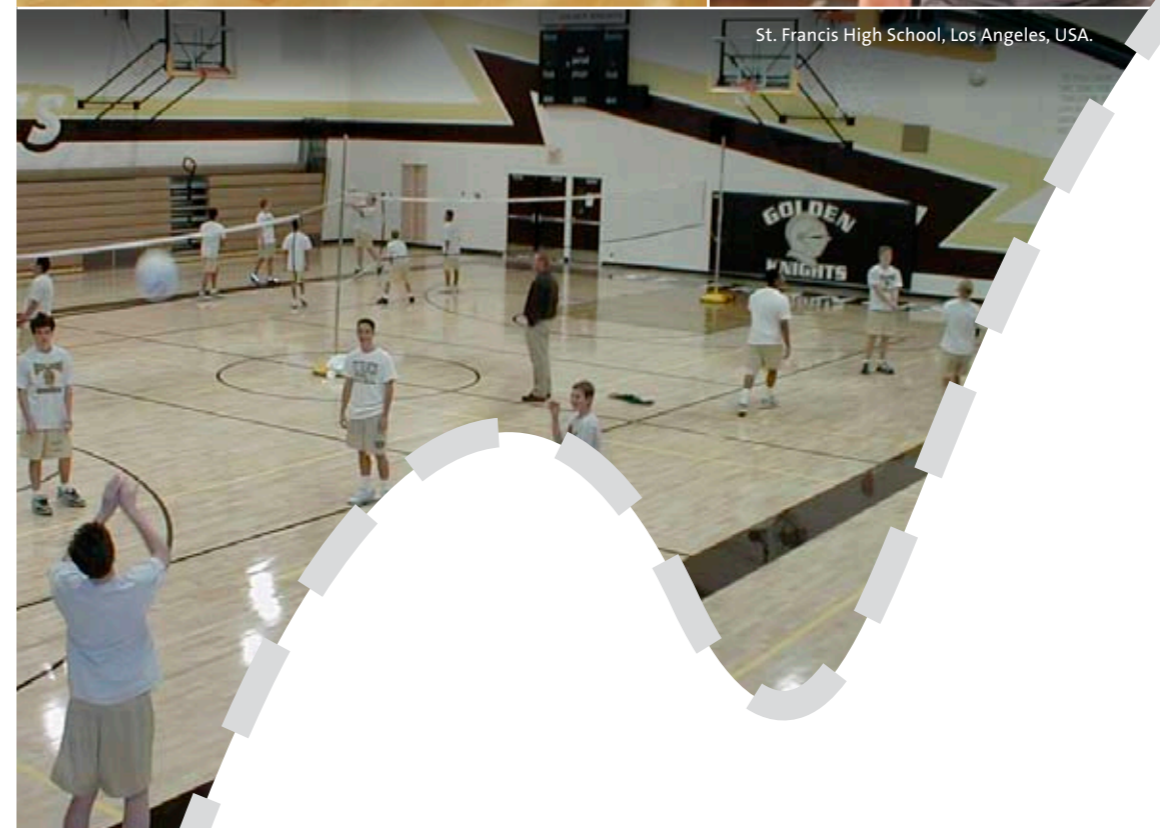
Sports hall Hohenbrunn,
Germany.



National Sports Centre, Bishams Abbey, UK.



St. Francis High School, Los Angeles, USA.



SCANDINAVIA:

BOEN Bruk AS

N-4658 Tveit • Norway
Phone +47-38066600
Fax +47-38066601
boenbruk@boen.no

CENTRAL and SOUTHERN EUROPE, ASIA:

BOEN Parkett Deutschland GmbH & Co. KG

Industriestrasse 41
D-23879 Mölln • Germany
Phone +49-454280030
Fax +49-4542800347
boen@boen-parkett.de

BALTIC STATES, EASTERN EUROPE:

UAB BOEN Lietuva

Ilgio St. 5, LT-21412 Kietaviskes
Elektrenu sav., Lithuania
Phone: +370 686 51895
Fax: +370 346 52842
boen@boen.lt

AUSTRIA:

BOEN Parkett Austria

Mayrwiesstrasse 21
A-5300 Hallwang bei Salzburg
Phone + 43 662-660 660
Fax + 43 660 660 6
office@boen-austria.at

UK, IRELAND, GIBRALTAR:

BOEN UK LTD

Elgar House, Green Street,
Kidderminster, DY10 1JF, UK
Free Phone: 0800 652 5280
Office Direct Line: +44 (0) 1562 756290
Fax: 0800 011 3701
sales@boen.co.uk

NORTH AMERICA, CANADA:

BOEN Hardwood Flooring, Inc.

350 Hollie Drive, Martinsville, VA24112
Toll free order desk: 877-638-30078
Phone: +1-276-638-3700
Fax: +1-276-638-3066
mailto:sales@boen.com

DANMARK:

BOEN Danmark A/S

Borchsgade 6C
4000 Roskilde
Phone: +45 46 35 34 34
Fax: +45 46 35 23 24
boen@boen.dk



BOEN
SPORT

-part of the game!